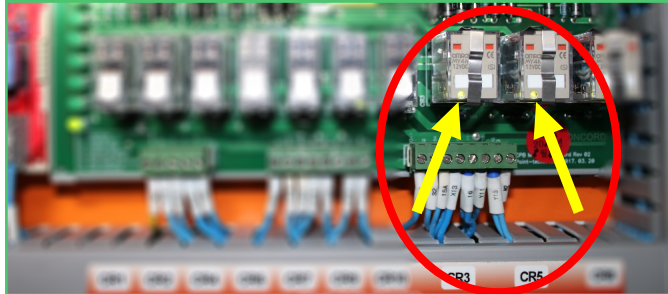


E-STOP NOT CLEARING (1/2)

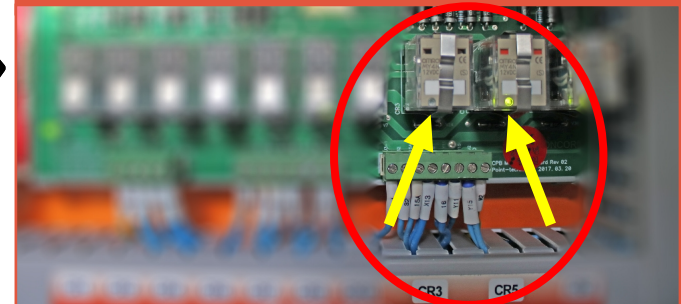
E-Stop Not Clearing

CR3 and CR5 relay is lighting up

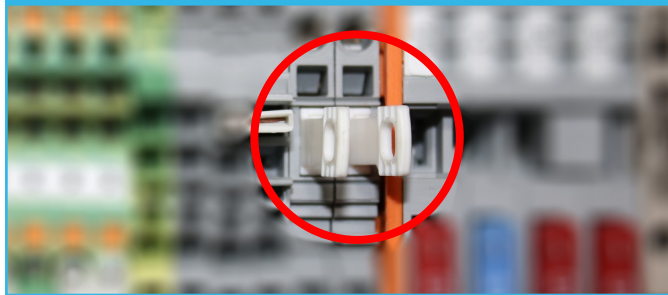


Is CR3 relay lighting up?

Only CR5 relay is lighting up



Bypass hopper safety switch by pulling two white tabs



Turn on E-Stop bypass switch on rear panel



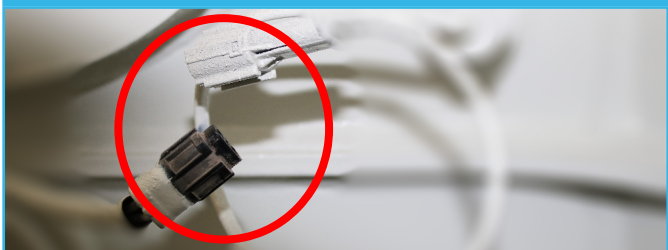
Fix the hopper safety switch

Is E-Stop clearing?

YES

NO

Unplug 90° temp. sensor



Is E-Stop clearing?

YES

NO

Check 4x E-Stop Box and fix the broken E-Stop Box

Replace CR3 Relay

If E-Stop not clearing,
Contact CONCORD Service Department

TO NEXT PAGE

E-STOP NOT CLEARING (2/2)

